

Work Order ID 154050***154050***

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Thursday, December 01, 2016 10:06:01 AM

Item ID: D3278-041 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Support Assembly
Start Date: 12/28/2016 Start Qty: 20.00 ***20*** 30 MLS Cust Item ID:
Required Date: 1/2/2017 Req'd Qty: 20.00 ***20*** Customer:
Reference:

Approvals: Process Plan: **DAS 21 9-89** Date: **DEC 01 2016** Tooling: Date: Run Start ***NR1***
QC: Date: SPC (Y/N): Date: Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3278	Rev C								
100	Small Fab	0.00							
100									
Small Fab	Memo	0.10							
Small Fab	Rivet spacers with support as per Dwg D3278.								
110	QC5- Inspect part completeness to step on W/O	0.00							
110									
QC	Memo	0.07							
Quality Control									
120	Small Fab	0.00							
120									
Small Fab	Memo	0.10							
Small Fab	Assemble support as per Dwg D3278.***DO NOT TIGHTEN BOLTS***Identify as D3278-041								

Picklist Print

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Work Order ID: 154050

154050

Parent Item: D3278-041

D3278-041

Parent Item Name: Support Assembly

Start Date: 12/28/2016

Required Date: 1/2/2017

Start Qty: 20.00

Required Qty: 20.00

Comments: IPP: A04.04.19New issueKJ/JLM
IPP B 07.08.21 Chg rivet per PAR185 EC Verified by: JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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AN4-13A		Purchased	No			120	Each	667.0000	2	40 60			
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AN4-13A

Bolt

JAN 18 2017

DAS
6
9-89

Location	Loc Qty	Loc Code
FG	20	
122808	20	
GA	76	
m134634	19	
m135470	57	
over003	400	
m136147	400	
ST343	171	
m135966	171	

36263

D2230-1		Manufactured	No			120	Each	266.0000	2	40 60			
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D2230-1

Mounting Lug

JAN 18 2017

DAS
6
9-89

Location	Loc Qty	Loc Code
FG	2	
84136	2	
ST521	52	
115306	1	
146288	1	
150062	50	
ST525A	212	
150063	56	
151611	100	
153290	56	

7
53

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Parent Item: D3278-041

D3278-041

Parent Item Name: Support Assembly

Start Date: 12/28/2016

Required Date: 1/2/2017

Start Qty: 20.00

Required Qty: 20.00

D3278-1 Manufactured No

100 Each 113.0000 1

D3278-1
Support

20 30

17/01/18

DAS
36
9-89

Location

Loc Qty

Loc Code

GA

113

150936

33

151931

40

152242

40

30

D3278-2 Manufactured No

100 Each 122.0000 1

D3278-2
Support

20 30

17/01/18

DAS
36
9-89

Location

Loc Qty

Loc Code

GA

122

146068

18

150464

24

151988

40

152336

40

24

6

20 30

D3278-3 Manufactured No

100 Each 100.0000 1

D3278-3
Spacer

20 30

17/01/18

DAS
36
9-89

Location

Loc Qty

Loc Code

GA

100

146065

1

149159

15

151010

42

151987

42

13

13

Picklist Print

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Parent Item: D3278-041

D3278-041

Parent Item Name: Support Assembly

Start Date: 12/28/2016

Required Date: 1/2/2017

Start Qty: 20.00

Required Qty: 20.00

MS20426AD3-6

Purchased

No

120

Each

2,768.000

4

80 120

MS20426AD3-6

Rivet

JAN 18 2017

DAS
36
9-89

Location

Loc Qty

Loc Code

GA

1784

M133988

1784

ST312

984

M133988

984

MS21042L4

Purchased

No

100

Each

2,046.000

2

40 60

MS21042L4

Nut

JAN 18 2017

DAS
6
9-89

Location

Loc Qty

Loc Code

FP001

34

m133363

34

GA

196

m135058

196

OVER007

1000

m135979

500

m136182

500

ST303

816

153851

141

m135864

675

136295

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D3278-041

Parent Item Name: Support Assembly

Start Date: 12/28/2016

Required Date: 1/2/2017

Start Qty: 20.00

Required Qty: 20.00

NAS1149D0463J

Purchased

No

120

Each

3,323.000

4

80120

NAS1149D0463.I

Washer

Location

Loc Qty

Loc Code

FP001

19

M135767

19

GA

80

M134508

13

M135056

67

ST260a

2200

M136044

1600

M136192

600

ST263

1024

M135671

3

M135767

21

M135948

1000

JAN 18 2017 DAS
6
9-89

57
136406